



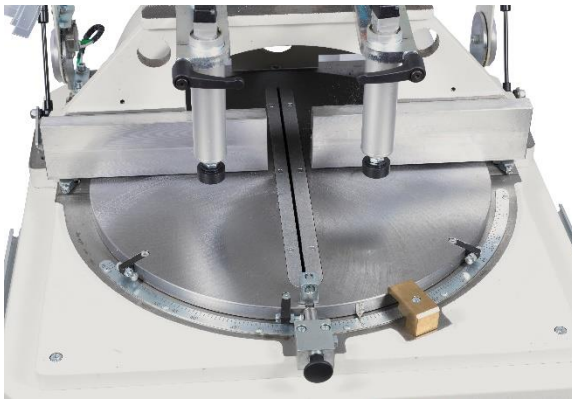
 **GEMMA**

Prisma
Single-head cutting-off machine

TECHNICAL INFO

Structure

- electro-welded steel basement
- 2 vertical pneumatic clamps
- pivoting worktable
- mechanical stops to select quickly 45°/90°/135° angles
- depth adjustable back stop
- sliding square to carry out trimmings



Cutting unit

- cutting angles from 10° to 170° with intermediate degrees
- worktable setting at each angle by means of protractor
- Venturi lubrication system
- widia blade



Power supply

Electric power	400 V / 50 Hz
Motor power	2,2 kW
Air compressed supply	7 Bar
Air consumption per cycle	10 NI

Cutting unit

Blade diameter	450 mm
Shaft diameter	30 mm
Blade revolutions	2.800 rpm
Max. cutting speed	6 m/min
Bladeoutput management	oleopneumatic
Cutting angles	22,5°-157,5°

Safety

- integral cutting area protections with manual opening and closing
- complies with CE safety regulations as standard

Electrical cabinet

- IP 55 protection

Cutting capacity

		
90°	125x125 mm	190x100 / 230x50 mm
45°	95x95 mm	130x45 mm

General specifications



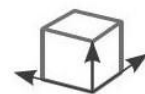
450 mm



2,2 kW



245 kg

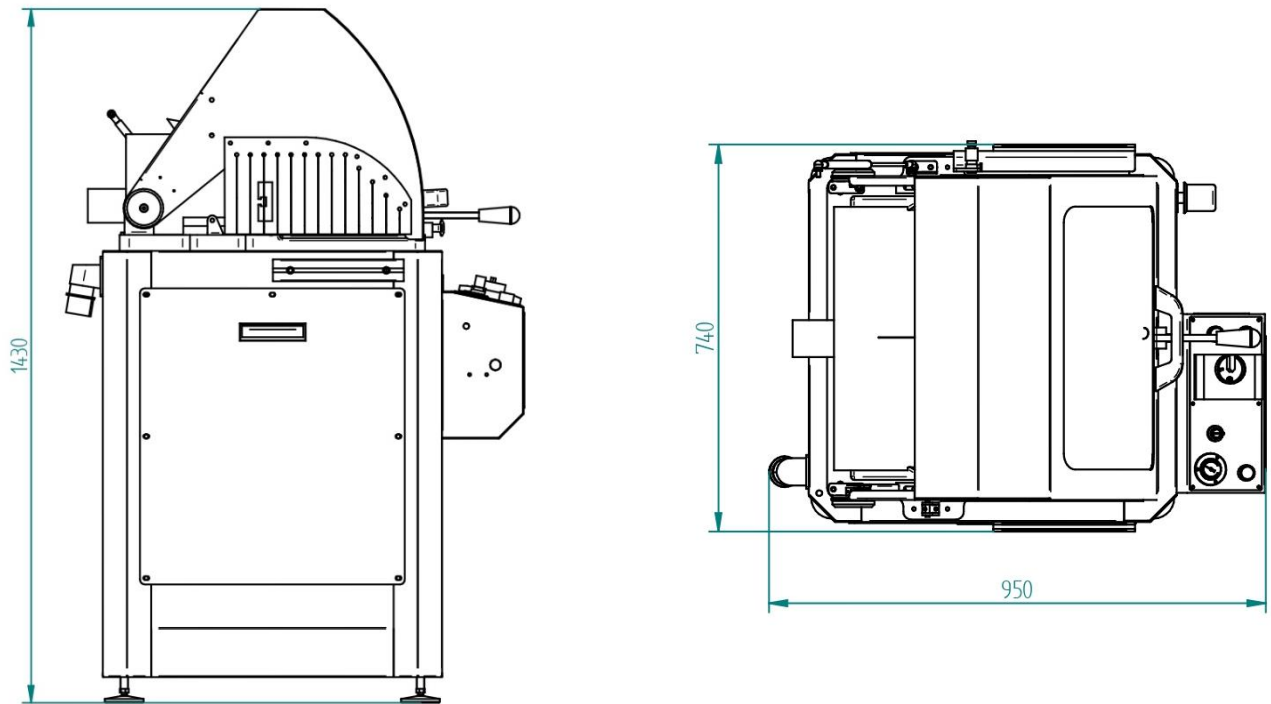


750x1.000x1.600 mm

Optionals

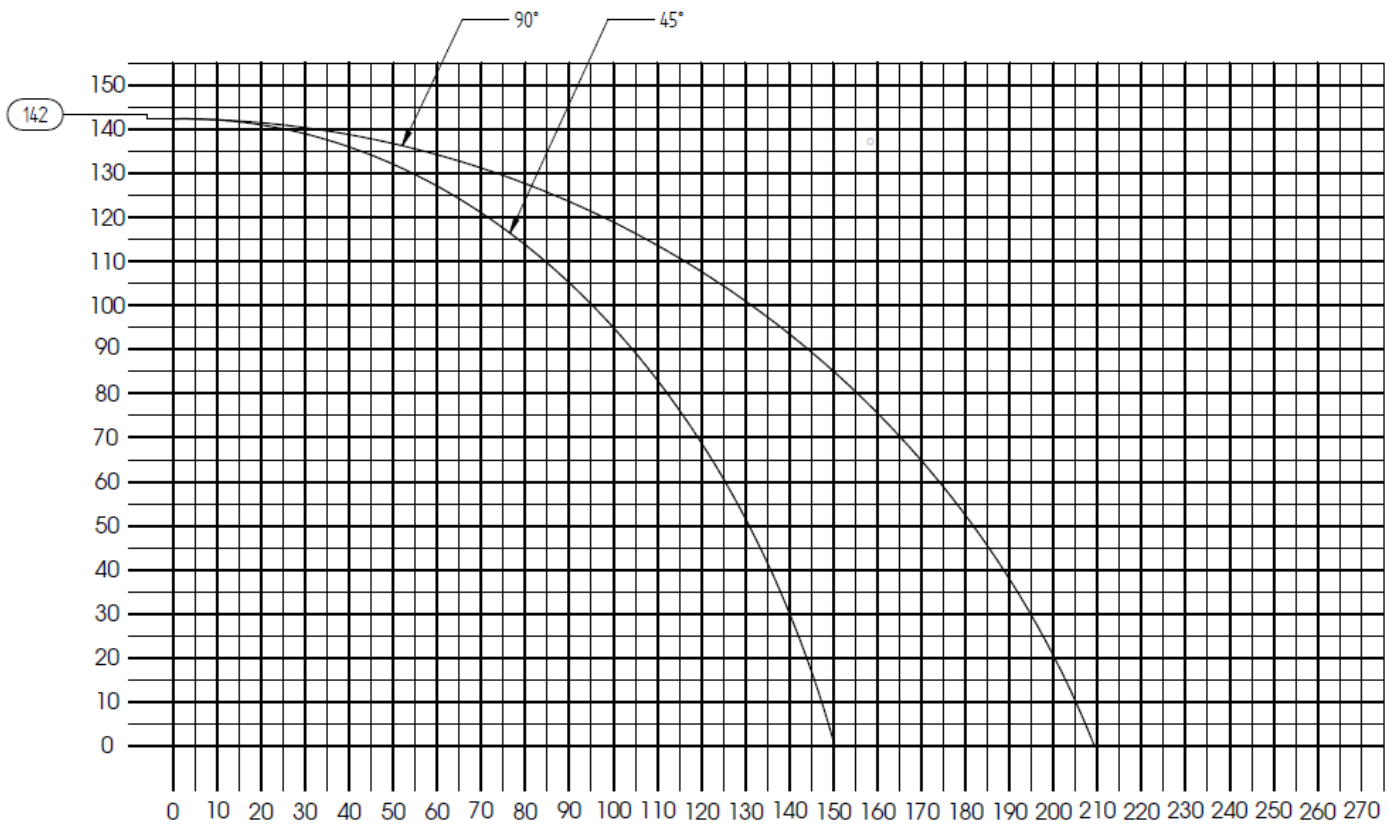
- Widia blade 450 mm (spare)
- Laser device to trace cutting lines
- Horizontal pneumatic clamps
- USA-CANADA setup (UL-CSA standards)
- Autotransformer for special voltage
- Ocean freight packaging

Machine layout



Cutting diagrams

CUTTING DIAGRAM PRISMA 450





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